



**Era Polymers Pty. Ltd.**  
 2-4 Green Street, Banksmeadow  
 Sydney, NSW 2019  
 AUSTRALIA  
 www.erapol.com.au

## Erapol CCM30A

MEDIUM PERFORMANCE POLYETHER BASED  
 POLYURETHANE ELASTOMER

### TECHNICAL DATASHEET

**Erapol CCM30A** is a medium performance cold castable polyurethane elastomer. The product is free from MOCA (methylene-bis-orthochloroaniline) and flammable solvents that produce an economical elastomer with outstanding elongation.

It offers advantages in that it can be readily processed and cured at room or elevated temperatures. The convenient mix ratio and low viscosity allow easy processing.

**Erapol CCM30A** is not UV stable.

### Application

Applications and uses include: Flexible moulds for concrete and concrete stamp pads, cast in place liners and sound dampening applications.

### Product Specification

	ISOCYANATE PREPOLYMER (A)	POLYOL CURATIVE (B)
% NCO	6.0 – 6.5	-
Specific Gravity at 25°C	1.08	1.08

### Mixing and Curing Conditions

Isocyanate Prepolymer (A)	(pbw)	100
Polyol Curative (B)	(pbw)	100
Recommended % Theory		0.95
Erapol Temperature	(°C)	20 – 30 (may be processed up to 80°C)
Curative Temperature	(°C)	20 – 30
Pot Life	(mins)	15 – 20
Mixed Viscosity at 25°C	(cps)	2500
Cure at 25°C		24 hours will result in an 80% cure. Fully cured after 7 days. (Cure temperature may be increased to 80°C where full cure is reached after 12 -14 hours.)

The above results are based on 200 grams of mixed sample.

This information is of general nature and is supplied without recommendation or guarantee. It does not make claim to be free from patent infringement. Properties shown are typical and do not imply specification tolerances. Era Polymers cannot accept liability for loss or damage through use. Whilst these technical details are based on expert knowledge, practical experience and laboratory testing, successful application depends upon the nature and conditions in which the products are supplied. Users must, by comprehensive testing, evaluate this product in their own application.



## Physical Properties

Properties presented below are to be used as a guide and not intended for specification purposes.

		CCM Iso/Polyol	TEST METHOD
Hardness	(Shore A)	30 ± 5	AS1683.15
Tensile Strength	MPa (psi)	> 5 (> 725)	AS1683.11
Elongation	(%)	550 ± 50	AS1683.11
Cured Specific Gravity	(g/cm <sup>3</sup> )	1.10	AS1683.4

## Processing Procedure

1. **Erapol CCM30A** Part A should be heated to 30°C (the temperature may be increased to a maximum of 80°C) and thoroughly degassed at -95 kPa of vacuum until excessive foaming stops.
2. The Part B (Curative) should be added to Part A (Prepolymer) and processed at room temperature. After adding the curative, mix thoroughly, being careful not to introduce air into the mixture.
3. Pour mixed **Erapol CCM30A** into moulds that have been precoated with Erarelease (release agent).

## Adhesion

Adhesion of Erapol based elastomers to various substrates is at best marginal if a primer is not used. Please consult Era Polymers for specific recommendations to improve adhesion.

## Handling Precautions

**Erapol CCM30A** Part A contains a small amount of free TDI. Therefore the product should be used in well-ventilated areas. Avoid breathing in vapours and protect skin and eyes from contact.

In case of skin contact, immediately remove excess, wash with soap and water. For eye contact, immediately flush with water for at least 15 minutes. Call a physician.

If nose, throat or lungs become irritated from breathing in vapours, remove exposed person to fresh air. Call a physician.

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