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AUSTRALIA
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Eraspray ESM955

NON-SOLVENTED SPRAY ELASTOMER

TECHNICAL DATASHEET

Eraspray ESM955 is a medium performance, non-solvented polyurethane spray elastomer. It is characterized by a solids content of 100% and possesses good physical properties.

Eraspray ESM955 does not contain mercury catalyst.

Additionally it offers:

1. Convenient 1:1 (volume) mix ratio.
2. 100% solids - zero V.O.C.
3. Fast build for very thick requirements - reduced labour and time.
4. Fast curing for quick turn-around times - cost effective.
5. Hydrolytic stability and corrosion resistance.
6. Good general toughness.
7. Bonds to any substrate when the appropriate surface preparation and recommended primers are used.
8. Remains flexible and is therefore very suitable to handling expansion and contraction of metal associated with climate change or equipment that is subject to movement.
9. Requires plural component application equipment only.

Application

Eraspray ESM955 is designed for industrial applications where spray applied elastomeric coatings, linings or membranes with good physical properties are specified.

Product Specification

	ISOCYANATE PREPOLYMER (A)	POLYOL CURATIVE (B)
Viscosity at 40°C (cps)	380	110
Specific Gravity at 25°C	1.10	1.02
Appearance	Clear, pale yellow liquid	Light amber/brown liquid

* The Part B can be coloured grey or other colours as required. Contact Era Polymers for more information.



This information is of general nature and is supplied without recommendation of guarantee. It does not make claim to be free from patent infringement. Properties shown are typical and do not imply specification tolerances. Era Polymers cannot accept liability for loss or damage through use. Whilst these technical details are based on expert knowledge, practical experience and laboratory testing, successful application depends upon the nature and conditions in which the products are supplied. Users must, by comprehensive testing, evaluate this product in their own application.

Mixing and Curing Conditions

Isocyanate Prepolymer (A) (by volume)	100
Polyol Curative (B) (by volume)	100
Isocyanate Prepolymer (A) (pbw)	100
Polyol Curative (B) (pbw)	92.5
Pot Life at 40°C (hand mix) (seconds)	8

Curing rate of this product is dependent on the ambient and surface temperatures. As the temperatures increase, the curing rate decreases. A hard coating is when the material has cured to a hard polymer, but can still be penetrated by a fingernail. Full cure to optimal properties takes a further 5 days.

Physical Properties

Properties presented below are to be used as a guide and not intended for specification purposes.

		ESM955	TEST METHOD
Hardness	(Shore A)	95 ± 5	AS1683.15
Tensile Strength	(MPa)	16.5	AS1683.11
100% Modulus	(MPa)	11.7	AS1683.11
Angle Tear Strength, Die C	(kN/m)	61.4	AS1683.12
Trouser Tear Strength	(kN/m)	14.5	AS1683.12
Elongation	(%)	185	AS1683.11
DIN Abrasion Resistance 10N	(mm ³)	188	AS1683.21
Cured Specific Gravity	(g/cm ³)	1.057	AS1683.4
Colour		White/Pale yellow	-

Processing Procedure

1. Store in a dry location as urethane components are susceptible to moisture contamination.
2. In cold weather, the containers should be kept above 15°C to maintain them in liquid condition.
3. Precondition drums at 40-60°C and apply at 50-60°C at the gun.
4. The substrate should be at least 20°C or hotter.
5. **The polyol should be thoroughly mixed by mechanically means of using a stirrer inside the pail or drum first.** The polyol is a blend of different components and will need to be mixed before use.
6. Our recommended spray temperatures for the two components are Part A and Part B 50-60oC. However, we strongly recommend that the customer conduct their own evaluation to determine the optimum conditions for their system.
7. Coating thickness of approximately 0.5-1 mm per pass is recommended. Several millimeters can be achieved very quickly by allowing 50-60 seconds cooling between passes.

Light duty abrasive coatings	1 - 2 mm
Medium duty abrasive coatings	2.5 - 5 mm
Heavy-duty abrasive coatings	5 or more
Corrosive protection	1 - 1.5 mm

Adhesion

Adhesion of Eraspray elastomers to various substrates is at best marginal if a primer is not used. Please consult Era Polymers for specific recommendations to improve adhesion.

Surface Preparation

Substrates should be clean and dry and will need an abrasive grit blast depending on final application. Any water on the substrate will react with the system when sprayed to cause a less than satisfactory finish.

Equipment

Use only 1:1 mix ratio (by volume) in heated plural component spray equipment. Both low and high-pressure equipment can be used.

Handling Precautions

Consult the product's material safety data sheet (MSDS) for specific hazard and handling information before use.

Eraspray ESM955 should be used in well-ventilated area if possible. Avoid breathing in vapours and protect skin and eyes from contact.

In case of skin contact, immediately remove excess, wash with soap and water. For eye contact, immediately flush with water for at least 15 minutes.

If nose, throat or lungs become irritated from breathing in vapours, remove exposed person to fresh air. Call a physician.